

82660

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N900040100

Setup Start *NS1*

Stop *NS2*

12

Cust Item ID:

12

Customer:

Reference:

Date: 12-04-04 Tooling:

Date:

Run Start *NR1*

Date: _____ **SPC (Y/N):** _____

Date:

Stop *NR2*

Draw Nbr	Revision Nbr
D4009	A

0.00

100

Small Fab

Memo

0.00

Small Fab

1- Cut to size as per dwg D4009

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Locations

0.00

120

Packaging

Memo

0.00

Packaging

Work Order ID 82660***82660***

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Wednesday, April 04, 2012 1:29:12 PM

Item ID: D4009-3 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Ground Strap
Start Date: 4/9/2012 Start Qty: 12.00 *12* Cust Item ID:
Required Date: 4/16/2012 Req'd Qty: 12.00 *12* Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/4/12
MF
12-04-12

Picklist Print

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Work Order ID: 82660

Parent Item: D4009-3

Parent Item Name: Ground Strap

Start Date: 4/9/2012

Required Date: 4/16/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B 10.05.03 as per ECN10-562 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4009		Manufactured	No			100	Each	96.5000	0.125	1.5			
Ground Strap													

Location

Loc Qty

Loc Code

GA

96.5

57049

5.375

72538

91.125

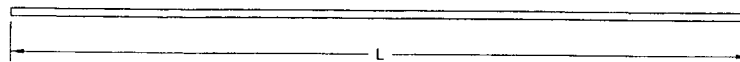
~~M48583~~

1.5x

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4009-3	REF JCA-M47-4-01
D4009-5	REF JCA-M47-4-01

SPECIFICATION CONTROL DRAWING

82660



DART PART NUMBER	LENGTH "L"
D4009-3	1.5
D4009-5	13.5

D4009-X GROUND STRAP

RELEASED
R 2010-05-05
WJ

NOTES:

- 1) MATERIAL: MADE FROM AVIALL P/N 1171 (OR SEA-171) OR C.O.R.E. AVIATION P/N QQ8575R36T250
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4009 REV. A
MFG. APPR.		SHEET 3 OF 5
APPROVED		TITLE GROUND STRAP SCALE NTS
DE APPR.		
DATE	10.02.05	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries